STEP 1: Base Assembly



1/ Locate Base pole (1) one 3" Diam pole (with sticker) . Stand pole (1) into base with narrow Tapered end (1) the top



2/ Attach the (14) base wheels and Base pole (1) to base by threading the (14) St/St rod provided through the base then first wheel, then base pole, again through base, then second wheel, and then finally through the base at the other end. (Picture)



3/Secure the two pole braces (8) provided to the base using two (16) small $5/16 \times 5/8$ hex bolt washers x 2 and locknut. Then secure the braces to the Base pole (1) using two (17) $5/16 \times 3/4$ hex bolts Base Assembly

IMPORTANT

Remove the plug from the base tank and fill the base with sand.

Base tank must be filled with sand before completing assembly, the sand provides a necessary ballast, and guards against tipping. The unit may tip over if this is not actioned and may cause serious damage, or harm.

STEP 2: Top assembly



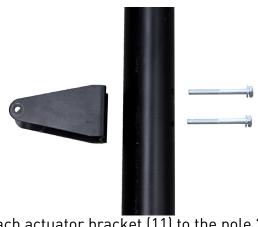
1/ locate mid pole (2) and Top pole (3). Socket pole 3 onto narrow tapered end of pole 2 and secure using one (19) 3/8 x 3½" hex bolt, washers and lock nut. At the top securing hole point.



3/ Secure lower arms provided (6) to the Top pole (3) using one (20) ½ x 7" hex bolt, washers x2, and lock nut. Nylon spacers provided go between the arm and Top Pole (3) (see Picture)



5/ Attach Actuator Pole (4) to Actuator Bracket (11) using the (24) 5/16 x 2½" Hex bolt, washers & nut.



2/ Attach actuator bracket (11) to the pole 2 using two (18) 5/16 x 4" hex bolts, washers x 4, and locknuts x2. Note: the actuator bracket faces back towards the base.

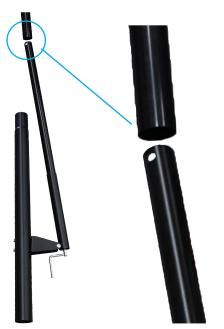


4/ Secure Upper arms provided (7) to the Top pole (3) using one (20) ½ x 7" hex bolt, washers x2, and lock nut. Nylon spacers provided go between the arm and Top Pole (3) (see Picture)



6/ Attach the Actuator handle (12) to the bottom of the actuator using the 1/8 screw and locknut Provided (See Picture).

STEP 2: Top assembly Continued



7/ Slip plastic Actuator pole cover sleeve (5) over Actuator pole (4)



8/ Secure the Lower arm (6) to the Actuator post (4) using one (20) ½ x 7" hex bolt, washers x2, and lock nut. Nylon spacers provided go between the arm and Top Pole (3) (see Picture)

STEP 3: Backboard assembly



1/ Lay the backboard facing down on a flat clean working surface.

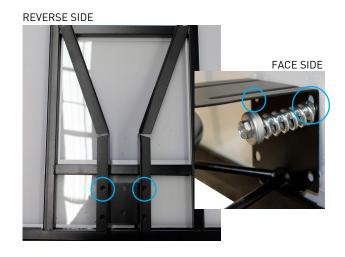


2/ Bend backboard mount (13) into a 'Y' shape as shown (pic?) until all 6 bolt holes marry up. Secure the backboard mount at top holes using (25) 5/16 screws provided

STEP 3: Backboard assembly Continued



3/Secure backboard mount at the very bottom two holes, using two (26) $5/16 \times 1 \frac{1}{2}$ " Hex bolts, washers x2 and locknuts.



4/Secure the hoop to the backboard using the two (22) 5/16 x 4" Hex Bolts, spring assemblies provided, secure the hoop through the remaining two middle holes of the mounting bracket from the face side of the backboard.



5/ Secure lower and upper arms to the backboard mount using two (21) ½" x 7" hex bolts, washers and locknuts and metal spacer. Ensure the Nylon spacers provided are placed between the arms and the support mount bracket. (See picture).



6/ Slip the assembled Backboard and poles (2&3 see picture) onto bottom assembly Base and Base pole (1) secure with the (19) 3/8 x 3½" Hex bolt, washers x2 and Locknut.

STEP 3: Backboard assembly Continued



Caution: Please practice extreme caution when transporting/moving your basketball system.

To transport unit tip forward and roll as shown Picture.

Congratulations assembly of your AVARO International Basketball system is Complete.

